

Form Approved
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CONTAINS NO CBI

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# UNITED STATES ENVIRONMENTAL PROTECTION AGENCY Comprehensive Assessment Information Rule REPORTING FORM

when completed, send this form to:

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Office of Toxic Substances, TS-790
U.S. Environmental Protection Agency
401 M Street, SW
Washington, DC 20460
Attention: CAIR Reporting Office

For Agency Use Only:

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Control Number:

Docket Number:

EPA Form 7710-52

90-910000009 \$ EPA-OTS

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/ SW

1.01		is Comprehensive Assessment Information Rule (CAIR) Reporting Form has been
<u>IE</u>	20	mpleted in response to the <u>Federal Register Notice of <math>[1]2[2][2]</math></u> $[8]$
_!	a.	If a Chemical Abstracts Service Number (CAS No.) is provided in the Federal
		Register, list the CAS No
	ъ.	If a chemical substance CAS No. is not provided in the Federal Register. list either (i) the chemical name, (ii) the mixture name, or (iii) the trade name the chemical substance as provided in the Federal Register.
		(i) Chemical name as listed in the rule (VA)
		(ii) Name of mixture as listed in the rule
		(iii) Trade name as listed in the rule
	с.	If a chemical category is provided in the <u>Federal Register</u> , report the name of the category as listed in the rule, the chemical substance CAS No. you are reporting on which falls under the listed category, and the chemical name of substance you are reporting on which falls under the listed category.
		Name of category as listed in the rule
		CAS No. of chemical substance [_]_]_]_]_]_]_]_]_]_[]_]-[
		Name of chemical substance
02	Ide	ntify your reporting status under CAIR by circling the appropriate response(s)
<u>I</u>	Man	ufacturer
<u>_</u> ]		orter
	Pro	cessor)
	X/P	manufacturer reporting for customer who is a processor
	X/P	processor reporting for customer who is a processor

1.03	Does the substance you are reporting on have an "x/p" designation associated with in the above-listed Federal Register Notice?
<u>CBI</u>	(Yes)
[_]	No
	the second secon
CBI	under a trade name(s) different than that listed in the Federal Register Notice Circle the appropriate response.
	[] You have chosen to notify your customers of their reporting obligations
	Provide the trade name(s) (NA)
	[] You have chosen to report for your customers
•	You have submitted the trade name(s) to EPA one day after the effective date of the rule in the Federal Register Notice under which you are reporting.
1.05	If you buy a trade name product and are reporting because you were notified of your reporting requirements by your trade name supplier, provide that trade name.
<u>CBI</u>	Trade name Stepanfoam BH614-T
[_]	Is the trade name product a mixture? Circle the appropriate response.
	(Yes)
	No
1.06 CBI	Certification The person who is responsible for the completion of this form must sign the certification statement below:
	"I hereby certify that, to the best of my knowledge and belief, all information entered on this form is complete and accurate."
	David Minerley David Ministry 12/20/90 NAME SIGNATURE DATE SIGNED
•	Safety/Environ. Specialist (607) 770 - 2000 TITLE TELEPHONE NO.
[_] !	Mark (X) this box if you attach a continuation sheet.

1.07 <u>CBI</u>	Exemptions From Reporting If you have provided EPA or another Federal agency with the required information on a CAIR Reporting Form for the listed substance within the past 3 years, and this information is current, accurate, and complete for the time period specified in the rule, then sign the certification below. You are required to complete section 1 of this CAIR form and provide any information now required but not previously submitted. Provide a copy of any previous submissions along with your Section 1 submission.							
	"I hereby certify that, to the information which I have not to EPA within the past 3 years period specified in the rule.	included in s s and is curr	his CAIR Reporting F	orm has been supported				
	NAME		SIGNATURE	DATE SIGNED				
	TITLE	()	TELEPHONE NO.	DATE OF PREVIOU SUBMISSION				
<u>CBI</u>	"My company has taken measures and it will continue to take to been, reasonably ascertainable using legitimate means (other a judicial or quasi-judicial prinformation is not publicly as would cause substantial harm to	s to protect these measure e by other pe than discove proceeding) w	the confidentiality s; the information i rsons (other than go ry based on a showin ithout my company's where; and disclosur	s not, and has not vernment bodies) by g of special need in consent; the e of the information				
	NAME		SIGNATURE	DATE SIGNED				
	TITLE	_ ()	TELEPHONE NO.	<del></del>				
<u>_</u> ] H	ark (X) this box if you attach	a continu <b>a</b> t	ion sheet.					

1.11	Parent Com	pany Identi	fication							
CBI		EIDIEIR GIOIOI								
		<u> </u>								
	·	<u> </u>	· <u> </u>		Cit	y				
					$\left[\frac{\boxed{V}}{\boxed{S}}\right]\overrightarrow{V}$		131719			
	Dun & Brad:	street Numbe	! <b>r</b>	•••••	• • • • • • • • • •	·[ <u>0</u> ] <u>0</u>	1-[2]2	[] <u>3</u> ]-[]	SIII	<u>812</u>
1.12	Technical (	Contact								
<u>CBI</u>	Title $[\underline{S}]$	AIVITIDI AIFIEITI GIOIOITI	YIIIEIN		<u> [ত]ম।</u>	1 <u>31</u> 21	1 <u>E</u> 1 <u>C</u> 1,		; <u>_</u> ;_	1_1
	[3	J1014111	<u> </u>	101717	J <u></u> yj <u>l</u> j_ cit	 	_ _	1_1_	1_1_	1_1
					[ <u>N]</u> <u>Y</u> ]	(	31719	1 <u>0</u> ]	[_]_	]_]
	Telephone N	lumber	• • • • • • • • • •	• • • • • • • • •	[					
.13	This report	ing year is	from	• • • • • • • •	•••••	[ <u>0</u> ] <u>7</u> ] Mo.	{ <u>₹</u> ] <u>₹</u> ]	•	71 <u>7</u> 1 Ho.	[ <u>중</u> ] ?ea
							·.			

1.14	Facility Acquired If you purchased this facility during the reporting year. provide the following information about the seller:
<u>CBI</u>	
	NA (
	[_]_  [_]_]_]_]_]_][_]_]_
	Employer ID Number
	Date of Sale
	Contact Person [ ] ] ] ] ] ] ] ] ] ] ] ] ] ] ] ] ] ]
	Telephone Number
1.15	Facility Sold If you sold this facility during the reporting year, provide the following information about the buyer:
<u> </u>	Name of Buyer [_]_]_]_]_]_]_]_]_]_]_]_]_]
[_]	Mailing Address [_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]
	(
	[_]_]
	Employer ID Number
	Date of Purchase
	Contact Person [_] _ _ _ _ _ _ _ _ _
	Telephone Number
	fark (X) this box if you attach a continuation sheet.

Classification	Qua	intit
Manufactured		
Imported		
Processed (include quantity repackaged)		4
Of that quantity manufactured or imported.	report that quantity: NA	
In storage at the beginning of the repo	rting year	
For on-site use or processing		. <u>.</u>
For direct commercial distribution (inc.	luding export)	
In storage at the end of the reporting	year	
Of that quantity processed, report that qua	antity:	<b>.</b>
In storage at the beginning of the repo	rting year	("
Processed as a reactant (chemical produc	cer)	/
Processed as a formulation component (m.	ixture producer)	/
Processed as an article component (artic	cle producer)	4
Repackaged (including export)	•••••	/
In storage at the end of the reporting	year	("
·		

1.17	Mixture If the listed substance on which you are required to report is a mixture or a component of a mixture, provide the following information for each component chemical. (If the mixture composition is variable, report an average percentage each component chemical for all formulations.)							
CBI	each component themical for all	tormulations.						
<u>  _ j</u>	Component Name	Supplier Name	Average % Composition by Weight (specify precision, e.g., 45% ± 0.5%)					
	2,6-Toluene Diisocyanate	Stepan Co.	18%					
	2,4-Toluene Diisocyanate	Stepan Co.	74%					
	("U.K.")	Stepan Co.	8%					

Total

100%

2.04	State the quantity of the listed substance that your facility many or processed during the 3 corporate fiscal years preceding the re- descending order.	ufactured, imported porting year in
CBI		
[_]	] Year ending	$\cdots \ [\frac{1}{1} \frac{2}{2}  \ [\frac{3}{2} \frac{7}{2}]$
	Quantity manufactured	
	Quantity imported	
	Quantity processed	
	Year ending	[ <u>T]Z</u> ] [ <u>8]G</u>
	Quantity manufactured	
	Quantity imported	
	Quantity processed	$\simeq$ 7.4 k;
	Year ending	[ <u>T Z</u> ] [ <u>B S</u> Mo. Year
	Quantity manufactured	k
	Quantity imported	
	Quantity processed	<u>("U.K.")</u> k.
2.05 CBI	Specify the manner in which you manufactured the listed substance. appropriate process types.	Circle all
	Continuous process	• • • • • • • • • • • • • • • • • • • •
	Semicontinuous process	
	Batch process	
[_]	Mark (X) this box if you attach a continuation sheet.	
	12	

2.06 <u>CBI</u>	Specify the manner in appropriate process ty	which you processed pes.	the listed substance.	Circle all
	Continuous process			
	·		• • • • • • • • • • • • • • • • • • • •	
	Semicontinuous process			
	Batch process	•••••••		• • • • • • • • • • • • • • • • • • • •
2.97	State your facility's	name-plate capacity f	or manufacturing or p	rocessing the list
CBI	substance. (If you are question.)	e a batch manuracture	er or batch processor,	do not answer thi
	Manufacturing capacity			
	Processing capacity			("U.K.") kg
		. The production at any	time after your curre	ent corporate fisc
BI	year, estimate the incr volume.	ease or decrease bas	ed upon the reporting	year's production
	lear, estimate the Inci	Manufacturing Quantity (kg)	Importing  Quantity (kg)	Processing
	lear, estimate the Inci	Hanufacturing	Importing	
	volume.	Manufacturing Quantity (kg)	Importing Quantity (kg)	Processing Quantity (kg)
	volume.  Amount of increase	Manufacturing Quantity (kg)	Importing Quantity (kg)  NA	Processing Quantity (kg)
	volume.  Amount of increase	Manufacturing Quantity (kg)	Importing Quantity (kg)  NA	Processing Quantity (kg)
	volume.  Amount of increase	Manufacturing Quantity (kg)	Importing Quantity (kg)  NA	Processing Quantity (kg)
	volume.  Amount of increase	Manufacturing Quantity (kg)	Importing Quantity (kg)  NA	Processing Quantity (kg)
	volume.  Amount of increase	Manufacturing Quantity (kg)	Importing Quantity (kg)  NA	Processing Quantity (kg)
	volume.  Amount of increase	Manufacturing Quantity (kg)	Importing Quantity (kg)  NA	Processing Quantity (kg)
	volume.  Amount of increase	Manufacturing Quantity (kg)	Importing Quantity (kg)  NA	Processing Quantity (kg)
	volume.  Amount of increase	Manufacturing Quantity (kg)	Importing Quantity (kg)  NA	Processing Quantity (kg)
	volume.  Amount of increase	Manufacturing Quantity (kg)	Importing Quantity (kg)  NA	Processing Quantity (kg)
	volume.  Amount of increase	Manufacturing Quantity (kg)	Importing Quantity (kg)  NA	Processing Quantity (kg)
	volume.  Amount of increase	Manufacturing Quantity (kg)	Importing Quantity (kg)  NA	Processing Quantity (kg)
BI T	volume.  Amount of increase	Manufacturing Quantity (kg)	Importing Quantity (kg)  NA	Processing Quantity (kg)

2.09	ilsted substant substant	largest volume manufacturing or processing procece, specify the number of days you manufactured my the reporting year. Also specify the average stype was operated. (If only one or two operations)	or processed number of h	the list
<u>CBI</u>				Sugran
[_]			Days/Year	Average Hours Da
	Process Type *1	(The process type involving the largest quantity of the listed substance.)		
		Manufactured	(NA)	(NA)
		Processed	250	8
	Process Type #2	(The process type involving the 2nd largest quantity of the listed substance.)		
		Manufactured	(NA)	
		Processed	(NA)	
	Process Type #3	(The process type involving the 3rd largest quantity of the listed substance.)		
		Manufactured	(NA)	
		Processed	(NA)	
2.10 CBI	substance that chemical.  Maximum daily is	um daily inventory and average monthly inventory was stored on-site during the reporting year in	the form of $\frac{("U.}{("U.})$	a bulk $\mathcal{L}''$
	Average monthly	inventory	( 0 .	<u>K. )</u> ;
<u></u> 1	Mark (X) this bo	ox if you attach a continuation sheet.		, ,

CAS No.	Chemical Name	Byproduct, Coproduct or Impurity	Concentration (%) (specify :	Source of products, products.
584-84-9	1,4-Toluene Diisocyanate	<u> </u>	74%	Raw Ma
			-	
<sup>1</sup> Use the following	owing codes to designate by	product, copro	duct, or impurity	y:
Use the following to the second of the secon	t	product, copro	duct, or impurity	y:
B = Byproduc C = Coproduc	t	product, copro	duct, or impurity	y:
B = Byproduc C = Coproduc	t	product, copro	duct, or impurity	y:
B = Byproduc C = Coproduc	t	product, copro	duct, or impurity	y:
B = Byproduc C = Coproduc	t	product, copro	duct, or impurity	y:

<u>CBI</u>	Existing Product Types imported, or processed the quantity of listed total volume of listed quantity of listed subs listed under column b. the instructions for fu	using the listed su substance you use f substance used duri tance used captivel and the types of e	bsta or e ng t y on nd-u	nce during the re- ach product type a he reporting year site as a percen sers for each prod	porting year. List as a percentage of t. Also list the tage of the value
	a. Product Types <sup>1</sup>	b. % of Quantity Manufactured, Imported, or Processed	_	c. % of Quantity Used Captively On-Site	d. Type of End-Users
		100%	- -	0%	H
			-	1	
	<pre>Use the following codes A = Solvent B = Synthetic reactant C = Catalyst/Initiator/     Sensitizer D = Inhibitor/Stabilize     Antioxidant E = Analytical reagent F = Chelator/Coagulant/ G = Cleanser/Detergent/ H = Lubricant/Friction     agent I = Surfactant/Emulsifi J = Flame retardant K = Coating/Binder/Adhe</pre>	/Accelerator/ er/Scavenger/ /Sequestrant /Degreaser modifier/Antiwear	L = M = N = O = P = R S = T U V = F	Moldable/Castable Plasticizer Dye/Pigment/Color Photographic/Repr and additives Electrodeposition Fuel and fuel add Explosive chemical Fragrance/Flavor Pollution control Functional fluids Metal alloy and Rheological modi	als and additives chemicals chemicals s and additives additives
	<sup>2</sup> Use the following codes	s to designate the	ype	of end-users:	
	I = Industrial CM = Commercial	CS = Const H = Other		pecify) <u>U.S. Gove</u>	ernment

<u> </u>	Expected Product Types Identify all product types which you expect to manufacturing import, or process using the listed substance at any time after your current corporate fiscal year. For each use, specify the quantity you expect to manufacturing import, or process for each use as a percentage of the total volume of listed substance used during the reporting year. Also list the quantity of listed substanced captively on-site as a percentage of the value listed under column b. and the types of end-users for each product type. (Refer to the instructions for further explanation and an example.)				
	a. b.		<b>c.</b> **	i.	
	% of Quant Manufactur Imported, Product Types <sup>1</sup> Processe	red, or	% of Quantity Used Captively On-Site	Type of End-User	
	L 100°/	<u>'</u>	0%	H	
		<u>·</u>			
	Use the following codes to designate  A = Solvent  B = Synthetic reactant  C = Catalyst/Initiator/Accelerator/	L M N O P Q R S wear T U V tives X	<pre>= Moldable/Castabl = Plasticizer = Dye/Pigment/Colo = Photographic/Rep and additives = Electrodepositio = Fuel and fuel ad = Explosive chemic = Fragrance/Flavor = Pollution contro = Functional fluid = Metal alloy and = Rheological modi = Other (specify)</pre>	als and additives chemicals l chemicals s and additives additives	
	A = Solvent B = Synthetic reactant C = Catalyst/Initiator/Accelerator/	L M N O P Q R S Wear T U V w tives X	= Moldable/Castabl = Plasticizer = Dye/Pigment/Colo = Photographic/Rep and additives = Electrodepositio = Fuel and fuel ad = Explosive chemic = Fragrance/Flavor = Pollution contro = Functional fluid = Metal alloy and = Rheological modi = Other (specify) e of end-users:	rant/Ink and addition rographic chemical n/Plating chemicals ditives als and additives chemicals chemicals and additives additives additives fier	

See the following codes to designate product types:			Listed Substance	Type of End-Use
L = Moldable/Castable/Rubber and a  Synthetic reactant				
L = Moldable/Castable/Rubber and a  Synthetic reactant		·		
L = Moldable/Castable/Rubber and a  Synthetic reactant				
L = Moldable/Castable/Rubber and a  Synthetic reactant				
L = Moldable/Castable/Rubber and a  Synthetic reactant		<del></del> -		
L = Moldable/Castable/Rubber and a  Synthetic reactant	1 Handa Sallanian and a salah			•======================================
= Synthetic reactant  = Catalyst/Initiator/Accelerator/ Sensitizer  = Inhibitor/Stabilizer/Scavenger/ Antioxidant  = Analytical reagent  = Chelator/Coagulant/Sequestrant = Chelator/Friction modifier/Antiwear agent  = Surfactant/Emulsifier  = Flame retardant = Coating/Binder/Adhesive and additives  = Gas = Aqueous solution = Paste = Slurry = Flowder  = Industrial  M = Plasticizer N = Dye/Pigment/Colorant/Ink and a power/speriod professor of them and additives P = Dotographic/Reprographic chem and additives P = Electrodeposition/Plating chem and additives R = Explosive chemicals and additives S = Fragrance/Flavor chemicals T = Pollution control chemicals U = Functional fluids and additives V = Metal alloy and additives V = Metal alloy and additives V = Rheological modifier S = Other (specify)  Set the following codes to designate the final product's physical form:  = Gas = Aqueous solution = Paste = Slurry = Powder  Set the following codes to designate the type of end-users: = Industrial  CS = Consumer	A = Solvent			ole/Rubber and a
Sensitizer  Inhibitor/Stabilizer/Scavenger/ Antioxidant  Analytical reagent  Chelator/Coagulant/Sequestrant  Lubricant/Friction modifier/Antiwear  Surfactant/Emulsifier  Coating/Binder/Adhesive and additives  The following codes to designate the final product's physical form:  Faste  Aqueous solution  Photographic/Reprographic chem and additives  P = Electrodeposition/Plating chem and additives  S = Fuel and fuel additives  F = Explosive chemicals and additives  F = Fragrance/Flavor chemicals  F = Fragrance/Flavor chemicals  F = Fragrance/Flavor chemicals  F = Fragrance/Flavor chemicals  F = Follution control chemicals  U = Functional fluids and additives  V = Metal alloy and additives  V = Rheological modifier  V = Rheological modifier  F = Crystalline solid  F = Gas  F = Crystalline solid  F = Garanules  Aqueous solution  F = Garanules  F = Other solid  F = Other solid  F = Other solid  F = Slurry  F = Other (specify)  F = Fowder  F = Industrial  C = Consumer	B = Synthetic reactant		M = Plasticizer	revidunet and a
Sensitizer  Inhibitor/Stabilizer/Scavenger/ Antioxidant  Analytical reagent  Cleanser/Detergent/Degreaser  Lubricant/Friction modifier/Antiwear agent  Surfactant/Emulsifier  Coating/Binder/Adhesive and additives X  Equation F2 = Crystalline solid  Liquid  Equation F3 = Granules  Aqueous solution  Paste  Sensitizer  O = Photographic/Reprographic chem and additives  And additives  P = Electrodeposition/Plating chem and additives  R = Explosive chemicals and additive  S = Fragrance/Flavor chemicals  F = Follution control chemicals  U = Functional fluids and additives  V = Metal alloy and additives  F = Rheological modifier  Cotting/Binder/Adhesive and additives X = Other (specify)  Set the following codes to designate the final product's physical form:  F4 = Crystalline solid  F3 = Granules  F4 = Other solid  Paste  G = Gel  Slurry  H = Other (specify)  F4 = Other (specify)  F5 = Fooder  CS = Consumer		tor/	N = Dye/Pigment/Col	lorant/Ink and a
Antioxidant  = Analytical reagent  = Chelator/Coagulant/Sequestrant  = Cleanser/Detergent/Degreaser  = Lubricant/Friction modifier/Antiwear  = Surfactant/Emulsifier  = Coating/Binder/Adhesive and additives  = the following codes to designate the final product's physical form:  = Gas  = Aqueous solution  = Paste  = Slurry  = Powder  P = Electrodeposition/Plating chem  Q = Fuel and fuel additives  R = Explosive chemicals and additive  R = Explosive chemicals and additive  R = Explosive chemicals and additive  R = Fragrance/Flavor chemicals  U = Functional fluids and additive  V = Metal alloy and additives  V = Rheological modifier  V = Rheological modifier  Set e following codes to designate the final product's physical form:  E Gas  F 2 = Crystalline solid  E Aqueous solution  F 4 = Other solid  E Other solid  F 2 = Gel  Slurry  H = Other (specify)  E Powder  F 3 = Gel  F 4 = Other (specify)  E Powder  F 5 = Consumer	Sensitizer		0 = Photographic/Re	prographic chem
= Analytical reagent	U = Inhibitor/Stabilizer/Scaven	ger/		
= Chelator/Coagulant/Sequestrant			P = Electrodepositi	ion/Plating chem
= Cleanser/Detergent/Degreaser			Q = Fuel and fuel a	additives
= Cleanser/Detergent/Degreaser = Lubricant/Friction modifier/Antiwear T = Pollution control chemicals agent = Surfactant/Emulsifier = Surfactant/Emulsifier = Flame retardant = Coating/Binder/Adhesive and additives X = Other (specify)  se the following codes to designate the final product's physical form:  = Gas = F2 = Crystalline solid = Liquid = F3 = Granules = Aqueous solution = Paste = Aqueous solution = Paste = Slurry = Other (specify)  = Other (specify)  = Powder  se the following codes to designate the type of end-users: = Industrial  CS = Consumer			R = Explosive chemi	icals and additi
agent  Surfactant/Emulsifier  Flame retardant  Coating/Binder/Adhesive and additives X = Other (specify)  See the following codes to designate the final product's physical form:  Gas  F2 = Crystalline solid  Liquid  Aqueous solution  F4 = Other solid  Aqueous solution  F4 = Other solid  F3 = Granules  Aqueous solution  F4 = Other solid  F3 = Granules  F4 = Other solid  F5 = Gel  F8 = Slurry  F9 = Coher (specify)  F9 = Fowder  F1 = Other (specify)  F2 = Crystalline solid  F3 = Granules  F4 = Other solid  F4 = Other solid  F5 = Gel  F6 = Gel  F7 = Coher (specify)  F8 = Coher (specify)  F9 = Fowder  F1 = Other (specify)  F2 = Coher (specify)  F3 = Coher (specify)  F4 = Other (specify)	G = Cleanser/Detergent/Degrease			
= Surfactant/Emulsifier			T = Pollution contr	col chemicals
= Surfactant/Emulsifier			U = Functional flui	ids and additive
= Flame retardant = Coating/Binder/Adhesive and additives X = Other (specify)  se the following codes to designate the final product's physical form:  = Gas = Crystalline solid = Liquid = Aqueous solution = Paste = G = Gel = Slurry = Other (specify) = Powder  se the following codes to designate the type of end-users: = Industrial    V			V = Metal alloy and	i additives
= Coating/Binder/Adhesive and additives X = Other (specify)  se the following codes to designate the final product's physical form:  = Gas	J = Flame retardant		V = Rheological mod	iifier
= Gas	<pre>K = Coating/Binder/Adhesive and</pre>	additives	X = Other (specify)	
E Liquid  F3 = Granules  Aqueous solution  F4 = Other solid  F3 = Granules  F4 = Other solid  F4 = Other solid  F5 = Gel  F6 = Gel  F7 = Granules  F6 = Gel  F7 = Granules  F8 = Granules  F8 = Granules  F9 = Other solid  F9 = Gel  F9 = G				cical form:
# Aqueous solution F4 = Other solid # Paste G = Gel # Other (specify) # Other (specify) # Other (specify) # The following codes to designate the type of end-users:  ### Industrial CS = Consumer	A = Gas	F2 = Cryst	alline solid	
= Paste	B = Liquid			
= Slurry H = Other (specify) = Powder  se the following codes to designate the type of end-users: = Industrial CS = Consumer	C = Aqueous solution		solid	
e the following codes to designate the type of end-users:  - Industrial				
e the following codes to designate the type of end-users:  = Industrial	E = Slurry	H = Other	(specify)	
= Industrial CS = Consumer	F1 = Powder			······································
		nate the t	ype of end-users:	
= Commercial H = Other (specify)				
	CM = Commercial	H = Other	(specify)	

2.15 CBI	Circl liste	le all applicable modes of transportation used to deliver bulk shipments of substance to off-site customers.	the				
[_]	Truck						
	Railo	car	• •				
	_	e. Vessel					
	Pipel	line	• •				
	Plane	·	• •				
	Other	r (specify)	• •				
2.16 CBI	or prof er	omer Use Estimate the quantity of the listed substance used by your cust repared by your custome s during the reporting year for use under each cate and use listed (i-iv).	omer gory				
		gory of End Use					
	i.	Industrial Products  Chemical or mixture	ko.				
		Article	_				
			_ ^5				
	ii.	Commercial Products  Chemical or mixture	kg				
		Article	_ ~				
			_ ^&				
	iii.		1				
		Chemical or mixture	_ kg				
		Article	_ kg				
	iv.	<u>Other</u>					
		Distribution (excluding export)	_ kg				
		Export	_ kg				
		Quantity of substance consumed as reactant	_ kg				
		Unknown customer uses	_ kg				
		(X) this box if you attach a continuation sheet.					

	SECTION 3 PROCESSOR RAW MATERIAL IDE	ENTIFICATION				
PART	PART A GENERAL DATA					
3.01 CBI	Specify the quantity purchased and the average price paid for the listed substance for each major source of supply listed. Product trades are treated as purchases. The average price is the market value of the product that was traded for the liste substance.					
· —·	Source of Supply	Quantity (kg)	Average Pri (\$/kg)			
	The listed substance was manufactured on-site.	NA	_			
	The listed substance was transferred from a different company site.	NA)				
	The listed substance was purchased directly from a manufacturer or importer.	NA	_			
	The listed substance was purchased from a distributor or repackager.	4.1	("U.K.")			
	The listed substance was purchased from a mixture producer.	NA)				
3.02 BI	Circle all applicable modes of transportation used to your facility.	deliver the lis	ted substance			

( <u> </u>	Truck)
	Railcar
	Barge, Vessel
	Pipeline
	Plane

Other (specify) \_\_\_\_\_

3 a.	Circle all applicable containers used to transport the listed substance to your facility.
	Bags
	Boxes
	Free standing tank cylinders
	Tank rail cars
	Hopper cars
	Tank trucks
	Hopper trucks
	Drums
	Pipeline
	Other (specify) <u>Metal Cans</u>
ь.	If the listed substance is transported in pressurized tank cylinders, tank rail cars, or tank trucks, state the pressure of the tanks.
	Tank cylinders mm
	Tank rail cars mm
	Tank trucks

of the mixture, the name average percent compositi	If you obtain the listed substance in the form of a mixture, list the trade name of the mixture, the name of its supplier(s) or manufacturer(s), an estimate of the average percent composition by weight of the listed substance in the mixture, and amount of mixture processed during the reporting year.				
Trade Name	Supplier or Manufacturer	Average % Composition by Weight (specify ± % precision)	Amount Processe (kg.yr)		
Stepanfoam BH614-T	_ Stepan Co.	18%	22.7		
	·				

CBI reporting year in the fo	State the quantity of the listed substance used as a raw material during the reporting year in the form of a class I chemical, class II chemical, or polymer, a the percent composition, by weight, of the listed substance.					
· _ 1	Quantity Used (kg/yt)	<pre>% Composition po Weight of Listed Sur- stance in Raw Materia (specify = % precision</pre>				
Class I chemical	22.7	18°/0				
Class II chemical						
Polymer						
		·				

### SECTION 4 PHYSICAL/CHEMICAL PROPERTIES

Genera	. 1	The	* ***	+ 1	006.
1.60614	4 1	1113			uus.

If you are reporting on a mixture as defined in the glossary, reply to questions in Section 4 that are inappropriate to mixtures by stating "NA -- mixture."

For questions 4.06-4.15, if you possess any hazard warning statement, label, MSDS, or othe notice that addresses the information requested, you may submit a copy or reasonable facsimile in lieu of answering those questions which it addresses.

PART	Δ	PHVCTCAL	/CHEMICAL	DATA	CIIMMADV

4.01	Specify the percent purity for the three major technical grade(s) of the listed
CBI	substance as it is manufactured, imported, or processed. Measure the purity of the substance in the final product form for manufacturing activities, at the time you
[_]	import the substance, or at the point you begin to process the substance.

the substance.				
(NA).	Manufacture	Import	Process	
Technical grade #1	% purity	% purity	% purit	
Technical grade #2	% purity	% purity	% purit	
Technical grade #3	% purity		% purit	

Submit your most recently updated Material Safety Data Sheet (MSDS) for the listed substance, and for every formulation containing the listed substance. If you posses an MSDS that you developed and an MSDS developed by a different source, submit your version. Indicate whether at least one MSDS has been submitted by circling the
appropriate response.

			•••••	• • • • • • •			• • • • • • • • • • • • • • • • • • • •	• • • •
No		• • • • • • • • •		• • • • • • • •			• • • • • • • • • • • • • • • • • • • •	
Indicate whether	the MSDS	vas deve	loped b	y your c	company o	r by a di	fferent sour	ce.
Your company Another source.								
miother source.	• • • • • • • • •	• • • • • • • • •	• • • • • •	• • • • • • •	• • • • • • • •	• • • • • • • •		• • • •

$\equiv$ 1	Mark	(X)	this	box	if	you	attach	a	continuation	sheet.
						•		_		

<sup>&</sup>lt;sup>1</sup>Major = Greatest quantity of listed substance manufactured, imported or processed.

GENERAL ELECTRIC COMPANY 600 MAIN STREET JOHNSON CITY NY 13790

MATERIAL SAFETY DATA SHEET NF 00956 01 CUST # 39795-701 DATE: 03/02/90 P.D.# 34929 PAGE: PRODUCT NAME: STEPANFOAM BH-614-T PRODUCT NUMBER: 188478 STEPAN COMPANY **EMERGENCY INFORMATION** NORTHFIELD, IL. 60093 MEDICAL: 1-800-228-5635 \$ (708) 446-7500CHEMTREC: 1-800-424-9300 \* SECTION I: GENERAL INFORMATION PRODUCT NUMBER: 188478 PRODUCT NAME: STEPANFOAM BH-614-T PRODUCT CLASS: TOLUENE DIISOCYANATE. PRECAUTIONS: 'POISON. REFER TO BILL OF LADING OR CONTAINER LABEL FOR DOT OR OTHER TRANSPORTATION HAZARD CLASSIFICATION, IF ANY. SECTION II: HAZARDOUS INGREDIENTS \* INGREDIENT (CAS #) OSHA PEL ACGIH TLV OTHER (PPM) (PPM)

(CONTINUED)

O.K MAR 0 8 1990

NF 00956 01

# MATERIAL SAFETY DATA SHEET

PRODUCT NUMBER: 188478 PRODUCT NAME: STEPANFOAM BH-614-T

TOLUENE-2,4-DIISOCYANATE (TDI) (C) 0.005 0.005 SARA 313

(584-84-9)

TOLUENE-2,6-DIISOCYANATE (TDI) (C) 0.005 0.005 SARA 313

(91-08-7)

18%

NE = NOT ESTABLISHED.

NL = NOT LISTED.

(C) = IDENTIFIED AS A CARCINOGEN BY OSHA, IARC, OR NTP.

\* SECTION III: PHYSICAL/CHEMICAL DATA \*

BOILING POINT:

OVER 200 DEG F. (93 DEG C.).

% VOLATILE BY WEIGHT:

NIL

EVAPORATION RATE: ESTIMATED SLOWER THAN ETHYL ETHER.

VAPOR DENSITY: ESTIMATED HEAVIER THAN AIR. WEIGHT PER GALLON:
10.0 LBS.

FLASH POINT (SETA FLASH CLOSED CUP):

OVER 200 DEG F. (93 DEG C.).

**EXPLOSIVE LIMITS:** 

LOWER:

1%

EXTINGUISHING MEDIA: DRY CHEMICAL, CARBON DIOXIDE, FOAM, OR

WATER FOG. CLASS BC, ABC FIRE EXTINGUISHER.

SPECIAL FIRE FIGHTING PROCEDURES: SELF-CONTAINED POSITIVE PRESSURE

BREATHING APPARATUS AND PROTECTIVE CLOTHING SHOULD BE WORN IN FIGHTING FIRES INVOLVING CHEMICALS.

UNUSUAL FIRE AND EXPLOSION HAZARDS: NONE KNOWN.

STABILITY: STABLE HAZARDOUS POLYMERIZATION: WILL NOT OCCUR

(CONTINUED)

NF 00956 01

### MATERIAL SAFETY DATA SHEET

PAGE:

INCOMPATABILITY (MATERIALS TO AVOID):

STRONG OXIDIZING AGENTS

WATER, ALCOHOLS, AMINES, ALKALIES, METAL COMPOUNDS (CATALYSTS). HAZARDOUS DECOMPOSITION PRODUCTS:

CYANIDES AND AMMONIA MAY BE FORMED.

EFFECTS OF OVEREXPOSURE/EMERGENCY AND FIRST AID PROCEDURES

EYES: CONTACT WITH EYES IS PAINFUL AND IRRITATING.
FLUSH EYES IMMEDIATELY WITH PLENTY OF WATER FOR AT LEAST
15 MINUTES.

SKIN: PROLONGED OR REPEATED CONTACT WITH SKIN CAUSES IRRITATION WASH OFF SKIN WITH WATER. REMOVE CONTAMINATED CLOTHING AN CLEAN BEFORE REUSE.

INHALATION: MAY CAUSE RESPIRATORY SENSITIZATION AND IRRITATE SKIN, EYES AND RESPIRATORY TRACT WITH POSSIBLE PERMANENT DECREASE IN LUNG FUNCTION. MAY AGGRAVATE ASTHMA OR OTHER PRE-EXISTING RESPIRATORY CONDITIONS.

INGESTION: IF SWALLOWED, CONSULT A PHYSICIAN IMMEDIATELY.

CHRONIC EFFECTS AND MEDICAL CONDITIONS AGGRAVATED BY OVEREXPOSURE:
CHRONIC EFFECTS AND MEDICAL CONDITIONS AGGRAVATED BY OVEREXPOSURE TO THIS PRODUCT INCLUDE ASTHMA; OTHER RESPIRATORY
DISORDERS (BRONCHITIS, EMPHYSEMA, BRONCHIAL HYPERREACTIVITY),
SKIN ALLERGIES, ECZEMA. UNNECESSARY EXPOSURE TO THIS PRODUCT
OR ANY CHEMICAL SHOULD BE AVOIDED.

IF ANY SYMPTOMS PERSIST, CONSULT A PHYSICIAN.

IN A NATIONAL TOXICOLOGY PROGRAM (NTP) STUDY, TDI WAS CARCINO-GENIC WHEN GIVEN ORALLY TO RATS AND MICE AT MAXIMUM TOLERATED DOSES. TDI WAS NOT CARCINOGENIC TO RATS IN A TWO-YEAR INHALATION STUDY.

SEE SECTION II FOR HAZARDOUS INGREDIENTS PRESENT IN THIS PRODUCT AND THEIR CORRESPONDING THRESHOLD LIMIT VALUES.

FOR ADDITIONAL MEDICAL INFORMATION, CALL 1-800-228-5635

SECTION VII: SPILL, LEAK, AND DISPOSAL PROCEDURES CONSISTENCE OF C

CONTAIN ALL SPILLS AND LEAKS TO PREVENT DISCHARGE INTO THE ENVIRONMENT.

VENTILATE AREA.

(CONTINUED)

NF 00956 01

# MATERIAL SAFETY DATA SHEET

DATE: 03/02/90

CUST # 39795-701

P•0•# 34929

PRODUCT NUMBER: 188478

PRODUCT NAME: STEPANFOAM BH-614-T

PAGE:

SMALL SPILLS: SOAK UP WITH ABSORBANT, SHOVEL INTO WASTE CONTAINER, FLUSH AREA WITH WATER.

LARGE SPILLS: RECOVER LIQUID FOR REPROCESSING OR DISPOSAL. WASTE DISPOSAL: RECOVER MATERIAL OR DISPOSE (INCINERATION IS

PREFERRED) IN ACCORDANCE WITH ALL APPLICABLE FEDERAL STATE, AND LOCAL REGULATIONS. MATERIAL COLLECTED WITH ABSORBANT MAY BE DISPOSED IN A PERMITTED LANDFILL IN ACCORDANCE WITH FEDERAL, STATE, AND LOCAL REGULATIONS EMPTY CONTAINER MAY RETAIN VAPOR OR PRODUCT RESIDUE. OBSERVE ALL LABELED SAFEGUARDS UNTIL CONTAINER IS CLEANED, RECONDITIONED, OR DESTROYED.

EYE PROTECTION: WEAR FULL FACE SHIELD OR GOGGLES WHEN HANDLING. PROTECTIVE GLOVES: USE IMPERVIOUS GLOVES. RESPIRATORY PROTECTION:

IF VAPORS ARE PRESENT, USE NIOSH OR MSHA APPROVED RESPIRATOR FOORGANIC VAPORS, AIR-LINE RESPIRATOR, OR A SELF-CONTAINED BREATHING APPARATUS.

**VENTILATION:** 

USE VENTILATION ADEQUATE TO KEEP HAZARDOUS INGREDIENTS BELOW THEIR TLV (SEE SECTION II).

OTHER PROTECTIVE EQUIPMENT:

WEAR PROTECTIVE CLOTHING TO PREVENT REPEATED OR PROLONGED CONTACT.

EYE WASH STATION AND SAFETY SHOWER SHOULD BE NEAR WORK AREA.

HANDLING AND STORAGE:

AVOID OVERHEATING OR FREEZING.

AVOID OPEN FIRE OR FLAME.

OTHER PRECAUTIONS:

SPILLED MATERIAL IS SLIPPERY. WASH THOROUGHLY AFTER HANDLING. I INGESTED, CALL A PHYSICIAN.

DO NOT POUR INTO DRAINS, AS SOLIDS THAT FORM WILL PLUG SEWERS.

1% AMMONIA MAY BE USED TO NEUTRALIZE SPILLS.

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00956 01

# MATERIAL SAFETY DATA SHEET

DATE: 03/02/90 CUST PRODUCT NUMBER: 188478

CUST # 39795-701 P.D.# 34929

PRODUCT NAME: STEPANFOAM BH-614-T

PAGE:

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(R) REGISTERED TRADEMARK OR APPLICATION PENDING.

\*\*\*\*\*

4.03	Submit a copy or re that is provided to formulation contain been submitted by c	your customer ing the listed	s/users re substance	garding the	listed sub-	stance or any	,
	Yes		• • • • • • • • • •	• • • • • • • • • • • • • • • • • • • •	• • • • • • • • • • • • • • • • • • • •		
	(%)		•••••	•••••	•••••••	• • • • • • • • • • • • • • • • • • • •	
4.64 CBI	For each activity the corresponding to each listed. Physical so the time you import manufacturing, storaginal state of the part of the par	ch physical states for impor or begin to pr age, disposal a	ate of the rting and rocess the	listed subprocessing a listed sub-	Stance durin activities a stance. Phy	ng the activing the determine	ty d at
				Phys	sical State		
	Activity		Solid	Slurry	Liquid	Liquified Gas	G،
	Manufacture		1	2	3	4	:
	Import		1	2	3	4	
	Process		1	2	3	4	
	Store		1	2	3	4	
	Dispose		1	2	<u>3</u>	4	
	Transport		1	2	3	4	
					•		
						•	
		•					
<u></u>	fark (X) this box if	Voll attach a	continueti	on sheet			

Physical	(NA)						
State		Manufacture	Import	Process	Store	Dispose	<u> Tra</u>
Dust	<1 micron	-					
	1 to <5 microns						
	5 to <10 microns						
Powder	<1 micron						
	1 to <5 microns	<del> </del>					
	5 to <10 microns			·			
Fiber	<1 micron						
	1 to <5 microns						
	5 to <10 microns						
<b>Ae</b> rosol	<1 micron						
	1 to <5 microns						
	5 to <10 microns						

# SECTION 5 ENVIRONMENTAL FATE

PART A	RATE	CONSTANTS	AND	TRANSFORMATION	PRODUCTS
--------	------	-----------	-----	----------------	----------

a.	· · · · · · · · · · · · · · · · · · ·	
	Absorption spectrum coefficient (peak)	
	Reaction quantum yield, 6	$\binom{n}{U.K.n}$ at $\binom{n}{U.K.n}$
	Direct photolysis rate constant, k, at	
ь.	Oxidation constants at 25°C:	
	For 10, (singlet oxygen), kox	(" U.K.")
	For RO <sub>2</sub> (peroxy radical), k <sub>ox</sub>	
c.	Five-day biochemical oxygen demand, BOD,	
d.	Biotransformation rate constant:	
	For bacterial transformation in water, k	("U.K.")
	Specify culture	("U.K.")
e.	Hydrolysis rate constants:	
	For base-promoted process, k,	("U.K.")
•	For acid-promoted process, k	("U.K.")
	For neutral process, k <sub>N</sub>	("U.K.")
f.	Chemical reduction rate (specify conditions)	("U.K.")
g.	Other (such as spontaneous degradation)	("U.K.")

<sup>[ ]</sup> Mark (X) this box if you attach a continuation sheet.

5.0	2 a.	Specify the half-life of	the listed substa	ince in the f	ollowing media	a.
		<u>Media</u>		Half-life	(specify unit:	<u>s)</u>
		Groundwater		("U.K.")		
		Atmosphere		("U.K.")		
		Surface water		("U.K.")		
		Soil		("U.K.")		
	b.	Identify the listed substa life greater than 24 hours	ince's known tran			nave a half-
		CAS No.	<u>Name</u>	Half-life (specify u		Media
					in	
					in	
					in	
					in	
5.03		eify the octanol-water part			("U.K.")	at 25°
	Meth	od of calculation or deter	mination	····· <u> </u>	•	
5.04		ify the soil-water partiti		_	("U.K.")	at 25°
	3011	type	• • • • • • • • • • • • • • • • • • • •	· · · · · · · · · · · · · · · · · · ·		<del></del>
.05	Spec coef	ify the organic carbon-vate	er partition		("U.K.")	at 25°

 $[ \underline{ } ]$  Mark (X) this box if you attach a continuation sheet.

Bioconcentration	Factor $\binom{n}{U}$	K") Speci	es	Test <sup>1</sup>
<sup>1</sup> Use the following	g codes to desi	gnate the ty	 pe of test:	 
F = Flowthrough S = Static				
			·	
			·	

$Z^{\dagger}$			
<b>→</b> '.	Market	Quantity Sold or Transferred (kg/yr)	Total Sales Value (S/yr)
	Retail sales		
	Distribution Wholesalers		
	Distribution Retailers		
	Intra-company transfer		
	Repackagers		
	Mixture producers		
	Article producers		
	Other chemical manufacturers or processors		
	Exporters		-
	Other (specify)		
	for the listed substance and s feasible substitute is one which	commercially feasible substitutes tate the cost of each substitute. It is economically and technologically and results in a final product	A commercially cally feasible t
· <u>:</u>	for the listed substance and s feasible substitute is one which in your current operation, and	tate the cost of each substitute. the is economically and technologically and results in a final product	A commercially cally feasible t with comparable
)5	for the listed substance and s feasible substitute is one which in your current operation, and performance in its end uses.	tate the cost of each substitute. The is economically and technologically and results in a final product to the control of the	A commercially cally feasible t with comparable
	for the listed substance and s feasible substitute is one which in your current operation, and performance in its end uses.  Substi	tate the cost of each substitute. The is economically and technologically and results in a final product to the control of the	A commercially cally feasible t with comparable
	for the listed substance and s feasible substitute is one which in your current operation, and performance in its end uses.  Substi	tate the cost of each substitute. The is economically and technologically and results in a final product to the control of the	A commercially cally feasible t with comparable
	for the listed substance and s feasible substitute is one which in your current operation, and performance in its end uses.  Substi	tate the cost of each substitute. The is economically and technologically and results in a final product to the control of the	A commercially cally feasible t with comparable
· <u>:</u>	for the listed substance and s feasible substitute is one which in your current operation, and performance in its end uses.  Substi	tate the cost of each substitute. The is economically and technologically and results in a final product to the control of the	A commercially cally feasible t with comparable
· <u>:</u>	for the listed substance and s feasible substitute is one which in your current operation, and performance in its end uses.  Substi	tate the cost of each substitute. The is economically and technologically and results in a final product to the control of the	A commercially cally feasible t with comparable
· <u>:</u>	for the listed substance and s feasible substitute is one which in your current operation, and performance in its end uses.  Substi	tate the cost of each substitute. The is economically and technologically and results in a final product to the control of the	A commercially cally feasible t with comparable
]]	for the listed substance and s feasible substitute is one which in your current operation, and performance in its end uses.  Substi	tate the cost of each substitute. The is economically and technologically which results in a final product sute	A commercially cally feasible t

### General Instructions:

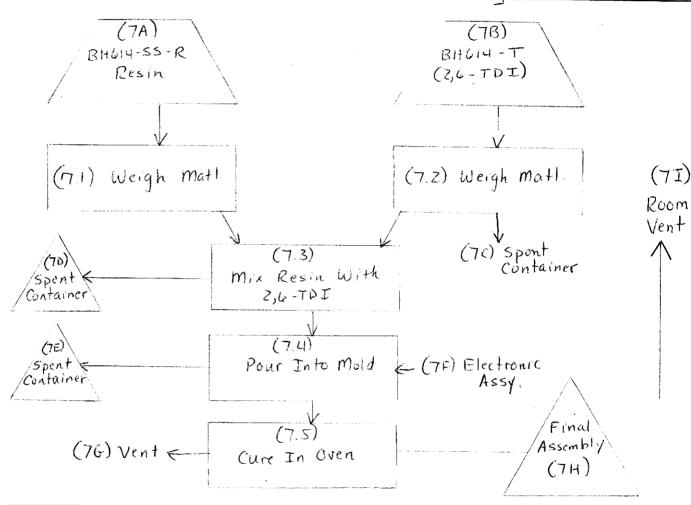
For questions 7.04-7.06, provide a separate response for each process block flow diagram provided in questions 7.01, 7.02, and 7.03. Identify the process type from which the information is extracted.

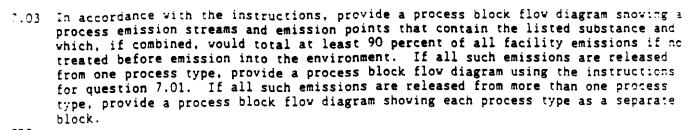
## PART A MANUFACTURING AND PROCESSING PROCESS TYPE DESCRIPTION

7.01 In accordance with the instructions, provide a process block flow diagram showing to major (greatest volume) process type involving the listed substance.

CBI

[] Process type ..... <u>Encapsulation/Potting</u>





(See Page)

Control

(See Page)

(See Page)

(Sec Page) 42

$$\begin{array}{c|c} (78,7.2) & \rightarrow (7c) \; Spent \; Container \\ \hline (78,7.2,7.3,7.4, & \rightarrow (7I) \; Area \; Ventilation \\ \hline (7.5) & \rightarrow (76) \; Oven \; Vent \\ \hline (7.3) & \rightarrow (7D) \; Spent \; Container \\ \hline (7.4) & \rightarrow (7E) \; Spent \; Container \\ \hline \end{array}$$

<sup>[ ]</sup> Mark (X) this box if you attach a continuation sheet.

Process type	Encaps	sulating   Pot	ting	
Unit Operation ID Number	Typical Equipment Type	Operating Temperature Range (°C)	Operating Pressure Range (mm Hg)	۷۰ <u>Co</u> mj
7.1	Paper Cup	Room	Room	Pa
7,2	Paper Cup	Room	Room	Pa
7.3	Paper Cup	Room	Room	Po
7.4	Mold	Room	Room	<i>R</i> 7
7.5	Oven	110° ±50	Room	57
***				
			-	
				<u></u>
			•	

7.05	brocess prock	process stream identified in your flow diagram is provided for more complete it separately for each pr	than one process type	iagram(s). If a e, photocopy thi
CBI				
[_]	Process type	Encapsulating/	Potting	
	Process			
	Stream ID Code	Process Stream Description	Physical State <sup>1</sup>	Stream Flow (kg/yr)
	(7A)	BH-614-55-R	OL	≈ 3Q
	(78)	BH-614-T (2,6-TDI)	OL	≈ 22.7
	(7C)	Spent Paper Cup	OL	×.227
	(70)	Spent Paper Cup	OL	("U.K.")

Use the following codes to designate the physical state for each process stream:

50

50

GU

50

NA

NA

"U.K.")

Container

Vent

A554

Spent

Electronic

Oven

Final

GC = Gas (condensible at ambient temperature and pressure)

GU = Gas (uncondensible at ambient temperature and pressure)

SO = Solid

SY = Sludge or slurry

AL = Aqueous liquid

OL = Organic liquid

IL = Immiscible liquid (specify phases, e.g., 90% water, 10% toluene)

<sup>[ ]</sup> Mark (X) this box if you attach a continuation sheet.

] Proces	s type Enca	psulating / Po	Hing	
a	ъ.	c.	d.	۾.
Proce Stre ID Co	am ,	Concen- trations <sup>2,3</sup> (% or ppm)	Other Expected Compounds	Estimated Concentrations (% or ppm)
_7A	BH-614-55-R	100%	None	<i>NA</i>
78	BH-614-T	100%	2,6-TDI	18%
			2,4-TDI	74%
70	BH-614-T	100%	2,6-TDI	18%
-			2,4-TDI	74%
70	Mixed Resin	100%	None	NA
_7E	Solidified Resid	n 100%	Ammonia	("U.K.")
7F	· NA	NA	NA	NA
<u> 76</u>	Isocyanates	("UK.")	NA	NA
	Ammonia	("J.X")	NA	NA
_7H	NA	NA	NA	NA
71	Isocyanates	("UK")	NA	NA

7.06 continued below

<sup>[ ]</sup> Mark (X) this box if you attach a continuation sheet.

7.	06	(conti	nued)
/ •	~~		ueu/

] Ha

For each additive package introduced into a process stream, specify the compounds that are present in each additive package, and the concentration of each componer Assign an additive package number to each additive package and list this number : column b. (Refer to the instructions for further explanation and an example. Refer to the glossary for the definition of additive package.)

Additive Package Number	Components of Additive Package	Concentrations (% or ppm)
1	-	
2		
3		
4		
5		
	designate how the concentrati	on vas determined:
A = Analytical result E = Engineering judgement/	calculation	
<sup>3</sup> Use the following codes to	designate how the concentrati	on was measured:
V = Volume V = Veight		
ark (X) this box if you att	ach a continuation sheet.	-

# SECTION 8 RESIDUAL TREATMENT GENERATION, CHARACTERIZATION, TRANSPORTATION, AND MANAGEMENT

### General Instructions:

For questions 8.04-8.06, provide a separate response for each residual treatment block flodingram provided in question 8.01, 8.02 or 8.03. Identify the process type from which thintormation is extracted.

For questions 8.05-8.33, the Stream Identification Codes are those process streams listed in either the Section 7 or Section 8 block flow diagrams which contain residuals for each applicable waste management method.

For questions 8.07-8.33, if residuals are combined before they are handled, list those Stream Identification Codes on the same line.

Questions 8.09-8.33 refer to the waste management activities involving the residuals identified in either the Section 7 or Section 8 block flow diagrams. Not all Stream Identification Codes used in the sample answers (e.g., for the incinerator questions) have corresponding process streams identified in the block flow diagram(s). These Stream Identification codes are for illustrative purposes only.

For questions 8.11-8.33, if you have provided the information requested on one of the EPA Office of Solid Waste surveys listed below within the three years prior to your reporting year, you may submit a copy or reasonable facsimile in lieu of answering those questions which the survey addresses. The applicable surveys are: (1) Hazardous Waste Treatment, Storage, Disposal, and Recycling Survey; (2) Hazardous Waste Generator Survey; or (3) Subtitle D Industrial Facility Mail Survey.

· • • • • • • • • • • • • • • • • • • •						
_1	Mark (X)	this box	if you attach	a continuation	sheet.	

PART	A RESIDUAL TREATMENT	PROCESS DESCRIPTION		
8.01 CEI	In accordance with t which describes the	he instructions, provide a treatment process used for	residual treatment block residuals identified in	flow diagraquestion 7
[_]	Process type	<u>Encapsulating</u>	/ Potting	-~
	(7C, 7E, 7D)	Covered Metal Container	> TSDF	
-		<b>I</b>		

8.05 CBI	diagram process	n(s). If a r type, photo	residual trea	am identified atment block f uestion and co ons for furthe	low diagram is mplete it sepa	provided for rately for ea	more than or ich process		
[_]	Process type Encapsulating   Potting								
	a.	b.	c.	d.	<b>e</b> .	f.	g.		
	Stream ID Code	Type of Hazardous Waste	Physical State of Residual <sup>2</sup>	Known Compounds <sup>3</sup>	Concentra- tions (% or ppm) 4.5,6	Other Expected Compounds	Estimated Concen- trations (% or ppm)		
	<u>7C</u>		OL	2,4-TDI	74%	("U.K.")	("U.K.")		
				2,6-TDI	18%	("V.K.")	<u> ('U.K.")</u> -		
	70	7_	OL	2,4-7DI	74%	("U.K.")	("UK")		
				2,6-TDI	18%	("U.K.")	("U.K.")		
	<u>7E</u>	NA	50	("U.V.")	NA	NA	NA		
		***							
.0 <b>5</b>	continue	ed below							

# 8.05 (continued) Use the following codes to designate the type of hazardous waste: I = Ignitable C = Corrosive R = Reactive E = EP toxicT = Toxic H = Acutely hazardous Use the following codes to designate the physical state of the residual: GC = Gas (condensible at ambient temperature and pressure) GU = Gas (uncondensible at ambient temperature and pressure) SO = SolidSY = Sludge or slurry AL = Aqueous liquid OL = Organic liquid IL = Immiscible liquid (specify phases, e.g., 90% water, 10% toluene) 8.05 continued below

8.05	(con	tinued)
------	------	---------

Assign an additive pa column d. (Refer to	kage introduced into a process strach additive package, and the conceckage number to each additive pack the instructions for further explain for the definition of additive pack	Centration of each componer. Cage and list this number in Anation and an example
Additive Package Number	Components of Additive Package	Concentrations (% or npm)

Package Number	Additive Package	(% or ppm)
$\frac{1}{N^{k}}$		
•		
2		
3		
4		
5		
	· · · · · · · · · · · · · · · · · · ·	
Use the following codes to d	esignate how the concentrati	on was determined:
A = Analytical result E = Engineering judgement/ca		
8.05 continued below		
[ ] Mark (X) this box if you atta	ch a continuation sheet.	
	56	

8.05 (continue	d	)
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<sup>5</sup>Use the following codes to designate how the concentration was measured:

V = Volume

W = Weight



<sup>6</sup>Specify the analytical test methods used and their detection limits in the table below. Assign a code to each test method used and list those codes in column e.

Code	Method	Detection L:- (± ug/l)
1		
2		
3		
4		
5		
6		

	Mark (X)	this	box	i f	you	attach a	continuation	sheet.	•
--	----------	------	-----	-----	-----	----------	--------------	--------	---

	Process type Encapsulating   Potting								
	a.	b.	c.	<b>d</b> .	e.	f.	g.		
	Stream ID Code	Vaste Description Code <sup>1</sup>	Management Method Code <sup>2</sup>	Residual Quantities (kg/yr)	Management of Residual (%) On-Site Off-Site	Management Ma	ange inage letho		
	<u>7C</u>	<u>B67/B69</u>	<u>15T</u>		100%	<u>("U.K.")</u>	NA		
	<u>7D</u>	<u>B67/B69</u>	15T	("U,K!")	100%	("U.K.")	NA		
-	7E	B92	1ST	<u>("U,K,")</u>	100%	<u>("U.K.")</u>			
-									
	 Use th <b>e</b>	codes provi	ded in Exhi	bit 8–1 to di	esignate the vaste	descriptions			
					esignate the manag				

### WASTE DESCRIPTION CODES

These waste description codes were developed specifically for this survey to supplement the descriptions is stac with the RCRA and other waste codes. (These waste description codes are not regulatory definitions.)

# WASTE DESCRIPTION CODES FOR HAZARDOUS WASTE DESCRIBED BY A SINGLE RODA RIKER OR U WASTE CODE

- 401 Spent solvent F001-F005 <086)
- 402 Other organic riquid (F001-F005, K086)
- A03 Still borrom F001-F005, <086)
- AG4. Other organic sludge (F001-F005, K086)
- ACS. Nastewater or aqueous mixture.
- A06. Contaminated soil or cleanup residue Other Florist waste, exactly as described
- A08 Concentrated off-spec or discarded product
- 409 Empty containers
- \* Exactly as described \* means that the waste matches the description of the RCRA waste code
- A10 incinerator asn
- Solidified treatment residue
- A12 Other treatment residue specify in Facility Notes
- A13 Other untreated westerspecify in Facility Notes 1

INDRGANIC LIQUIDS-Waste that is onmarily rorganic and highly fluid leigil aqueous/ with ow suspended inorganic solids and low organic

- 301 Aqueous waste with ow solvents
- 302 Aqueous waste with low other toxic organics
- 903 Spent acid with metals
- 904 Spent acid without metals
- 305 Acidic aqueous waste
- 906. Caustic solution with metals but no CVACIDAS
- 907 Causic solution with metals and cyanides
- 808 Caustic solution with cyanides but no metals
- 809 Spent caustic
- 810 Caustic aqueous waste
- 811 Aqueous waste with reactive suifides
- B12 Aqueous waste with other reactives (e.g., explosives)
- 913. Other aqueous waste with high dissolved solias
- B14. Other aqueous waste with row dissolved c..ود
- B15 Scrubber water
- 316 Leachate
- 917 Waste riguid mercury
- 918 Other inorganic liquid (specify in Fecility)

INORGANIC SLUDGES-Weste that is primarly inorganic, with moderate-to-nigh water content and low organic content; pumpable.

- 819 Lime sludge without metals
- 620 Line sludge with metals/metal hydroxide studge
- 821 Wegeweer treatment studge with toxic OFGERICS
- **822** Other westeward treatment studge
- 823 Untreased plesting studge without cyanides 824 Untreated plating studge with cyanides
- 825 Other studge with cyanic
- B26 Sludge with reactive surfige
- 827 Sludge with other reastives
- 828 Degreesing studge with metal scale or filings
- 829 Air pollution control device sludge (e.g., fly ash, wet scrubber sludge)
- 830 Sediment or lagoon dragout contaminated with organics
- 831 Sediment or lagoon dragout contaminated with inorganics only

- 832 Onlling mud
- 833 Aspestos siurry or siudge
- Chloride or other brine sludge 834
- 835 Other inorganic studge (specify in Facility Notes

INORGANIC SOLIDS-Waste that is primarily norganic and solid, with low organic content and low-to-moderate water content; not **SIGBORNUC** 

- 936 Soil contaminated with organics
- 8.77 Soil contaminated with inorganics only 838 Ash, sieg, or other residue from inciner-MICH OF WARRES
- 839 Other "dry " ash, slag, or thermal
- readus. "Dry" lime or metal hydroxide solids 840 Chemically "fixed"
- 841 "Dry" lime or metal hydroxide solids not fixed'
- Metal scale filings, or scrap 843
  - Empty or crushed metal drums or con-SIPPOS
- Batteries or battery pains, casings, cores
- Spent soud filters or adsorbents
- Asbestos solids and denns
- Metal-cyanide salts/chemicals 844 Reactive Cyanide satts/chemicals
- Reactive suifide saits/chemicals 850 Other reactive saits/chemicals
- Other metal satts/chemicals 851 852 Other weste inorganic chemicals
- 853 Lab pecis of old chemicals only
- 854 LAD DACKS of debns only 855 Mixed lab pacits
- Other inorganic solids (specify in Faculty Notes

INORGANIC GASES—Waste that is primarily inorganic with a low organic content and is a gas at atmosphene pressure.

857 Inorganic gases

ORGANIC LIQUIDS—Wasse that is primarily organic and is highly fluid, with low inorganic solids content and low-to-moderate water content

- 854 Concentrated solvent-water solution 859 Halogenated (e.g., chighnated) solvent
- 840 Nonhalogenated solvent

- 861 Malogenated/nonnalogenated solvent mizture
- 862 Oil-water emulsion or mixture
- 863 Waste on
- 864 Concentrated aqueous solution of other OFFICE
- Concentrated phenolics
- 866 Organic paint, ink. lacquer, or varnish
- 867 Adheerves or exposies
- 868 Paint thinner or betroieum distillates
- 869 Reactive or polymenzable organic liquid
- 870 Other organic liquid (specify in Facility

ORGANIC SLUDGES-Waste that is primarily organic, with low-to-moderate inorganic solics content and water content: pumpable

- Still battoms of halogenated teig chron-
- nated) solvents or other organic riquids 872
- Still bottoms of nonnalogenated solvents or other organic liquids
- 873 Oily studge
- Organic paint or he studge 874
- 875 Reactive or polymenzable organics
- Resins, tars, or tarry sludge 876 877 Siciogical treatment studge
- 871
- Sewage or other untreated biological sludge
- Other organic studge (specify in Facility Notes

ORGANIC SOLIDS—Waste that is primarily organic and solid, with low-to-moderate inordanic content and water content; not pumpable.

- Halagenated particide solid Nonhelagenmed pesticide solid
- Solid reains or polymenzed organics Spent carbon
- Reactive organic solid
- Empty fiber or plastic containers
- Lab packs of old chemicals only
- Lab packs of debns only Mixed leb pecks
- Other halogenated organic solid Other nonhalogenated organic solid

ORGANIC GASES-Wasse that is primarily organic with low-to-moderate inorganic content and is a gas at atmospheric pressure.

801 Organic gases

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# EXHIBIT 8-2. (Refers to question 8.06(c))

### MANAGEMENT METHODS

HAVAGENE	MI MEINODS
M1 = Discharge to publicly owned	Personal of columns and literate
vastevater treatment works	Recovery of solvents and liquid organics
	for reuse
M2 = Discharge to surface vater under NPDES	1SR Fractionation
	2SR Batch still distillation
H3 = Discharge to off-site. privately	ISR Solvent extraction
owned vastewater treatment works	4SR Thin-film evaporation
M4 = Scrubber: a) caustic: b) water:	5SR Filtration
c) other	6SR Phase separation
M5 = Vent to: a) atmosphere: b) flare:	7SR Dessication
c) other (specify)	8SR Other solvent recovery
H6 = Other (specify)	
	Recovery of metals
TREATMENT AND RECYCLING	1MR Activated carbon (for metals
7	recovery)
Incineration/thermal treatment	2MR Electrodialysis (for metals
1I Liquid injection	recovery)
2I Rotary or rocking kiln	3MR Electrolytic metal recovery
3I Rotary kiln with a liquid injection	4MR Ion exchange (for metals recovery:
unit	5MR Reverse osmosis (for metals
4I Tvo stage	recovery)
SI Fixed hearth	6MR Solvent extraction (for metals
6I Multiple hearth	recovery)
7I Fluidized bed	7MR Ultrafiltration (for metals
8I Infrared	recovery)
9I Fume/vapor	8MR Other metals recovery
10I Pyrolytic destructor	•
<pre>11I Other incineration/thermal</pre>	Vastevater Treatment
treatment	After each vastevater treatment type
	listed below (1WT - 66WT) specify
Reuse as fuel	
lRF Cement kiln	(i.e., 63WTa)
2RF Aggregate kiln	,
3RF Asphalt kiln	Equalization
4RF Other kiln	1VT Equalization
5RF Blast furnace	
6RF Sulfur recovery furnace	Cyanide oxidation
7RF Smelting, melting, or refining	2VT Alkaline chlorination
furnace	3VT Ozone
8RF Coke oven	4VT Electrochemical
9RF Other industrial furnace	SVT Other cyanide oxidation
10RF Industrial boiler	Jet Other Cyanide Oxidation
11RF Utility boiler	Company outdoors (including
12RF Process heater	General oxidation (including
	disinfection)
13RF Other reuse as fuel unit	6VT Chlorination
Puel Blandton	7VT Ozonation
Fuel Blending	8WT UV radiation
1FB Fuel blending	9VT Other general oxidation
#-12.44.#2 A.L.	
Solidification	Chemical precipitation
15 Cement or cement/silicate processes	
2S Pozzolanic processes	11VT Sodium hydroxide
35 Asphaltic processes	12WT Soda ash
4S Thermoplastic techniques	13VT Sulfide
5S Organic polymer techniques	14VT Other chemical precipitation
6S Jacketing (macro-encapsulation)	error error
7S Other solidification	Chromium reduction
	15VT Sodium bisulfite
	16VT Sulfur dioxide

#### MANAGEMENT METHODS

17VT Ferrous sulfate 18VT Other chromium reduction

Complexed metals treatment (other than other liquid phenical precipitation by pH adjustment)

19VT Complexed metals treatment

51VT Other liquid phenical precipitation by pH adjustment)

Emulsion breaking 20VT Thermal 21VT Chemical 22VT Other emulsion breaking

Adsorption 23VT Carbon adsorption 24VT Ion exchange 25VT Resin adsorption 26VT Other adsorption

Stripping 27WT Air stripping 28WT Steam stripping 29WT Other stripping

Evaporation
30VT Thermal
31VT Solar
32VT Vapor recompression
33VT Other evaporation

Filtration
34VT Diatomaceous earth
35VT Sand
36VT Multimedia
37VT Other filtration

Sludge devatering

18VT Gravity thickening
19VT Vacuum filtration
40VT Pressure filtration (belt, plate and frame, or leaf)
41VT Centrifuge
42VT Other sludge devatering

Air flotation
43WT Dissolved air flotation
44WT Partial aeration
45WT Air dispersion
46WT Other air flotation

0il skimming 47VT Gravity separation 48VT Coalescing plate separation 49VT Other oil skimming

Other liquid phase separation 50WT Decanting 51WT Other liquid phase separation

Biological treatment 52WT Activated sludge 53WT Fixed film-trickling filter 54WT Fixed film-rotating contactor 55WT Lagoon or basin. aerated 56WT Lagoon, facultative 57WT Anaerobic 58WT Other biological treatment

Other vastevater treatment
59VT Vet air oxidation
60VT Neutralization
61VT Nitrification
62VT Denitrification
63VT Flocculation and/or coagulation
64VT Settling (clarification)
65VT Reverse osmosis
66VT Other vastevater treatment

#### OTHER VASTE TREATMENT

1TR Other treatment 2TR Other recovery for reuse

#### ACCUMULATION

1A Containers 2A Tanks

#### STORAGE

1ST Container (i.e., barrel, drum)
2ST Tank
3ST Waste pile
4ST Surface impoundment

5ST Other storage

#### DISPOSAL

1D Landfill

2D Land treatment

3D Surface impoundment (to be closed as a landfill)

4D Underground injection well

Chemical precipitation is a treatment operation whereby the pH of a waste is adjusted to the range necessary for removal (precipitation) of contaminants. However, if the pH is adjusted solely to achieve a neutral pH, THE OPERATION SHOULD BE CONSIDERED NEUTRALIZATION (60VT).

		Combustion Chamber Temperature (°C)		Temp	Location of Temperature Monitor		Residence Time In Combustion Chamber (seconds	
	Incinerator	Primary	Secondary	Primary	Secondary	Primary	Seconda	
	1				•			
	2							
	3		Marker					
	by carel:	ing the appr	of Solid Waste copriate respo	nse.			of respon	
	Laure La		••••••				• • • • • • • • •	
	No	• • • • • • • • • • • •	••••••••	• • • • • • • • • • •	• • • • • • • • • • • • •	• • • • • • • • • • • • • • • • • • • •	••••••	
	1 2 3					Avail		
•	Indicate	if Office or ng the appro	f Solid Waste opriate respon	survey has	been submit	ted in lieu	of respon	
	Yes	• • • • • • • • • • • •	• • • • • • • • • • • • • • • • • • • •	• • • • • • • • • • • • • • • • • • • •	* * * * * * * * * * * * * * * *			
	No	••••••	• • • • • • • • • • • • • • • •	• • • • • • • • • •	• • • • • • • • • • •	• • • • • • • • • • • • • • • • • • • •	• • • • • • • •	

#### SECTION 9 WORKER EXPOSURE

Questions 9.03-9.25 apply only to those processes and workers involved in manufacturing a processing the listed substance. Do not include workers involved in residual waste treatment unless they are involved in this treatment process on a regular basis (i.e., exclude maintenance workers, construction workers, etc.).

|--|

## PART A EMPLOYMENT AND POTENTIAL EXPOSURE PROFILE

	Data are Ma Hourly	intained for Salaried	Year in Which Data Collection	Number of Years Record
Data Element	Workers	Vorkers	Began	Are Maintain
Date of hire	<u>X</u>	<u> </u>	1949	Permanent
Age at hire	<u> </u>	X	1949	Permanent
Work history of individual before employment at your facility		<u> </u>	1949	<i>Permanent</i>
Sex	<u> </u>	<u> </u>	1949	Permanent
Race	X	X	1949	Permanen+
Job titles	<u>X</u>	X	1949	<u>Permanent</u>
Start date for each job title	<u> </u>	X	1949	<i>Permanent</i>
End date for each job title	<u> </u>	X	1949	Permanent
Work area industrial hygiene monitoring data	X	X	("U.K.")	Permanent
Personal employee monitoring data	X	X	("U.K.")	Permanent
Employee medical history	<u> </u>	<u> </u>	1949	Permanent
Employee smoking history	<u> </u>	X	1980	<u>Permanent</u>
Accident history	<u> </u>	<u> </u>	1949	Permanent
Retirement date		<u> </u>	1949	<u>Permanent</u>
Termination date	$\underline{X}$	$\overline{X}$	1949.	Permanent
Vital status of retirees		<u> </u>	("U.K.")	N.A.
Cause of death data	<u> </u>	X	1949	Permanent

<u>31</u>					
'	a.	b.	c.	d.	e.
	Activity	Process Category	Yearly Quantity (kg)	Total Vorkers	Total Worker-How
	Manufacture of the	Enclosed	NA		-
	listed substance	Controlled Release	NA		
		0pen	NA		
	On-site use as	Enclosed	<u>IVA</u>		
	reactant	Controlled Release	NA		-
		0pen	<u>NA</u>	******	-
	On-site use as	Enclosed	NA		
	nonreactant	Controlled Release	NA		
		0pen	NA		
	On-site preparation	Enclosed	NA		
	of products	Controlled Release	4.1	5	("U.K.")
		Open	NA		
					,
				•	
			•		
,					

03 <u>I</u>	Provide a descriptive encompasses workers to listed substance.	e job title for each labor category at your facility that who may potentially come in contact with or be exposed to the
_]		
]	abor Category	Descriptive Job Title
	A	Potting Operator
	В	
	С	
	D	
	E	
	F	
	G	
	н	
	I	
	J	

CBI  [] Process type	Encapeulat.	a / Patting	
[	Encapsulatin Operator Contact	ts Entire Area	
(7A) BHG14-55-R (Resin)		(7B) BH-GIHT (2,6-TDI)	
Bruid 33 K (KESIN)		(7.5) (17.6) (2,601)	
		·	
(71) Weigh matl		(7.2) Weigh Matt.	
Spent	Mix Resin And		
	2,6-TDI (7.3)	(70) Spent Conta	incr
		•	
(7E) Spent Container	Pour In mold (7.4)	(7F) Electronic	
Container	(14)	Assy	
			(7I)
	Cure In Oven (7.5)	> (76) Vent	1
		•	1
	(7H) Final		
	Product		
,	•		

Process type	Encapsulating / Potting
Work Area ID	Description of Work Areas and Worker Activity
1	Hooded Work Station (Mix & Pour)
2	Vented Oven (Bake)
3	
4	
5	
6 -	
7	
8	
9 _	$\mathcal{C}_{i_1}$ ( )
10	
	di.

9.06 CBI	each labor come in con	category at yo tact with or b	ur facility that e	ncompasses voi isted substand			
[_]		e					
	Work area .		•••••		1		
	Labor Category	Number of Workers Exposed	Mode of Exposure (e.g., direct skin contact)	Physical State of Listed Substance	Length of Exposure	Number c Days per Tear Exposed	
	A	5	Skin/Inhalatio	on OL	D,E	250	
						_	
	-			<u>.</u>		-	
					-		
		***************************************					
			-				
	- Marine						
	GC = Gas ( tempe GU = Gas ( tempe	lowing codes t f exposure: condensible at rature and pre uncondensible rature and pre des fumes, vap	ssure) A at ambient 0 ssure; I	Y = Sludge or L = Aqueous l L = Organic l L = Immiscibl (specify	slurry iquid iquid	ubstance at	
	<sup>2</sup> Use the fol:	lowing codes t	o designate averag	e length of e	xposure per day	:	
	exceedi: C = Greater	tes or less than 15 minut ng 1 hour than one hour ng 2 hours	es, but not E , but not	exceeding	an 4 hours, but 8 hours		
	Mark (X) this	s box if you a	ttach a continuati	on sheet.			
			93	-			

_1			ly for each pro Encapsulat					
	Work area			• • • • • • • •		2		
	Labor Category	Number of Workers Exposed	Mode of Expos (e.g., di skin cont	rect	Physical State of Listed Substance	Average Length of Exposure Per Day	Number Days pe Year Expose	
	<u> </u>	5	Skin/Inha	lation	<u>OL</u>	B, C .	("U.K."	
							•	
					1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1			
				·				
1	Use the foll the point of	oving codes texposure:	o designate th	e physic	cal state of	the listed su	bstance	
	<pre>temper GU = Gas (u temper include</pre>	ondensible at ature and pre ncondensible ature and pre es fumes, vap	essure) at ambient essure;	AL = OL =	Sludge or sludge	id id iquid		
	SO = Solid	oving codes :	• dest		90% vater, 10	O% toluene)		
	A = 15 minute		o designate av					
		than 15 minut	es, but not	•	Freater than a sceeding 4 ho	ours		
		than one hour	. but not		Freater than 4 exceeding 8 ho		10 t	

9.07 <u>CBI</u>	Weighted Average (TWA) exposure levels and the 15-minute peak exposure levels. Photocopy this question and complete it separately for each process type and work area.					
[]	Process type	Encapsulating / Po:	Hing			
	Work area	the same of the sa	2			
	Labor Category	8-hour TVA Exposure Level (ppm, mg/m³, other-specify)	15-Minute Peak Exposure Le (ppm, mg/m³, other-specif			
	A	M. ("U.K.")	("U.K.")			
	4					
			A35.			
	-		T <sub>1</sub> to			
			Sign of the state			
			•			
			•			
			$i_{I}$ .			

9.07 CBI	For each labor category represented in question 9.06, indicate the 8-hour Time Weighted Average (TWA) exposure levels and the 15-minute peak exposure levels. Photocopy this question and complete it separately for each process type and workarea.						
( <u>—</u> )							
· _ ·	Work area		1				
	work area						
	Labor Category	8-hour TVA Exposure Level (ppm, mg/m³, other-specify)	15-Minute Peak Exposure Le (ppm, mg/m³, other-specif				
	A	("U.K.")	("U.K.")				
			•				
•							

8 If you mor	itor worke	r exposur	e to the li	sted substa	nce, compl	ete the fo	llowing tabl
Sample/Tes	AN	Work Area ID	Testing Frequency (per year)	Number of Samples (per test)	Who Samples <sup>1</sup>	Analyzed In-House (Y/N)	Number of Years Recor Maintained
Personal b	reathing						
General wo (air)	rk area						
Wipe sampl	es						
Adhesive p	atches						
Blood samp	les		-				
Urine samp	.es						
Respiratory	/ samples		-				
Allergy tes	sts						
Other (spec	rify)						
Other (spec	ify)						
Other (spec	ify)						

- B = Insurance carrie C = OSHA consultant D = Other (specify)

 				***	
 Mark (X)	this be	x if you attach	h a continuation	sheet.	

	Sample Type	Sample Type		Sampling and Analytical Methodology			
.10 BI	If you conduct pers specify the followi	onal and/or amb	ient air monitoring fo for each equipment typ	or the listed s be used.	ubstance,		
_1	Equipment Type	Detection Lin	mit <sup>2</sup> Manufacturer	Averaging Time (hr)	Model Numbe		
	<sup>1</sup> Use the following of A = Passive dosimet B = Detector tube C = Charcoal filtra D = Other (specify)	er Ition tube with	ate personal air monit	oring equipmen	t types:		
	E = Stationary moni F = Stationary moni G = Stationary moni H = Mobile monitori I = Other (specify)	tors located wi tors located wi tors located at ng equipment (s	thin facility plant boundary pecify)				
	A = ppm B = Fibers/cubic ce		te detection limit un	its:			

Test Description	NA	Frequency (weekly, monthly, yearly, etc.
		-
		,
•		

12 <u>I</u>	Describe the engineering contito the listed substance. Photoprocess type and work area.	rols that yo tocopy this	u use to reduce o question and comp	r eliminate wor lete it separat	ker exposur ely for eac
_ ]	Process type	– Епсар.	sulating / Poto	ting.	
	Work area				
	Engineering Controls	Used (Y/N)	Year Installed	Upgraded (Y/N)	Year Upgrades
	Ventilation:				
	Local exhaust	<u> </u>	<u>("V.K.")</u> ("V.K.")		NA
	General dilution	У	<u>("U.K.")</u>	N	NA
	Other (specify)	·			
	Vessel emission controls	$\mathcal{N}$		$\overline{N}$	

[ ] Mark (X) this box if you attach a continuation sheet.

Mechanical loading or packaging equipment

Other (specify)

PART	C ENGINEERING CONTROLS
	Describe the engineering controls that you use to reduce or eliminate worker exposur to the listed substance. Photocopy this question and complete it separately for each process type and work area.
CBI	
[_]	Process type Encapsulating / Potting

Engineering Controls	Used (Y/N)	Year Installed	Upgraded	ïear
Ventilation:	(4/14)	Installed	(Y/N)	Upgrade
Local exhaust	<u> </u>	("V. E.")	N	NA
General dilution	<u> </u>	("UK.")	N	NA
Other (specify)				
Vessel emission controls	- <i>N</i>	<i>N</i>		
Mechanical loading or packaging equipment	/V	$\sim$		-
Other (specify)				

[ ] Mark (X) this box if you attach a continuation sheet.

<u>CBI</u>	Describe all equipment of prior to the reporting yether listed substance. For the percentage reduction complete it separately for	or each equipment or in exposure that res or each process type	process modificated. Photoconand work area.	cation de	
	Process type	Encapsulating	Potting		
	Vork area	••••••	····· _		2
	Equipment or P	rocess Modification		Reducti	on in Vork
	NA			Exposure	Per Year
	· · ·				
-					
		·			
	•	•			
					•
				•	
			en e		
	W.V.				
				•	
•					
	_				

.3	prior to the reporting year that have resulted in a reduct; the listed substance. For each equipment or process modifithe percentage reduction in exposure that resulted. Photocomplete it separately for each process type and work area.	ion of worker exposure ication described, stat
Ì	Process type Encapsulating   Potting	
	Work area	1
	Equipment or Process Modification	Reduction in Worker Exposure Per Year (%
	NA	Exposure rer rear (%
		•
		•
,		

III EBUI TULK	personal protective and safety equarea in order to reduce or elimina hotocopy this question and complet.	. TA	
Process type	Encapsulating	Potting	
Work area		·····	1
는 <u>원</u> 왕() - 사건		Wear or	
	Equipment Types	Use (Y/N)	
	Respirators	$\mathcal{N}$	
	Safety goggles/glasses	<u> </u>	
	Face shields		
	Coveralls		
jy.	Bib aprons		-
	Chemical-resistant gloves		
(U. ) (2) (1)	Other (specify)	*	
4			
	·		

CBI	substance. Photocand work area.	onal protective and safety equ in order to reduce or elimina copy this question and complet	te their exposure e it separately fo	to the linear
[_]	Process type	Encapsulating	1 Potting	
	Work area			2
		Equipment Types	Wear or Use (Y/N)	
		Respirators	<i>N</i>	
		Safety goggles/glasses	<u> </u>	
		Face shields	/V	
		Coveralls	<u></u>	
		Bib aprons	<i>N</i>	
		Chemical-resistant gloves	<u> </u>	
		Other (specify)		
		·		

9.15	respirate tested, a	s use respirators type, the work are ors used, the aver and the type and i it separately for	eas where the rage usage, frequency o	he respirat whether of f the fit t	tors are us not the r	ed, the type espirators w	of ere fit
CBI				(N/-			
$[ \underline{-} ]$	Process type						
	Work Area	Respirato Type		Average Usage	Fit Tested (Y/N)	Type of Fit Test	Frequency of Fit Tests (per year)
				<del></del>			
	_	nly a year (specify) following codes the	o designate	the type	of fit tes	t:	
	Mark (X) t	his box if you as	ttach a con	tinuation	sheet.	·	

9.19 CBI	Describe all of the work practices and administrative controls used to reduce or eliminate worker exposure to the listed substance (e.g., restrict entrance only to authorized workers, mark areas with warning signs, insure worker detection and monitoring practices, provide worker training programs, etc.). Photocopy this question and complete it separately for each process type and work area.						
_1	Process type Encapsulating   Potting  Work area 1  D Employce Follows Written Procedure						
	@ Local Ventilation		TOLERATE				
				· · · · · · · · · · · · · · · · · · ·			
		·					
20	Indiana (V) have often way						
. 20	Indicate (X) how often you leaks or spills of the lis separately for each process	ted substance. s type and work	Photocopy thi area.	is question and $\frac{1}{2}$	ean up routine od complete it		
.20	leaks or spills of the lis separately for each proces	s type and work  Encapsula	Photocopy thi area.	s question an	ean up routine nd complete it		
. 20	leaks or spills of the lis separately for each proces  Process type	s type and work  Encapsula	Photocopy thi area.	is question and $\frac{1}{2}$	More Than		
. 20	leaks or spills of the lis separately for each proces  Process type  Work area	ted substance. s type and work  Encapsula  Less Than	Photocopy this area.  Hing   Poth	is question and $\frac{3}{1}$	More Than		
. 20	leaks or spills of the lis separately for each proces  Process type  Work area	ted substance. s type and work  Encapsula  Less Than	Photocopy this area.  Hing   Poth	is question and $\frac{3}{1}$	More Than		
. 20	leaks or spills of the lis separately for each process  Process type  Work area	Less Than Once Per Day	Photocopy this area.  Hing   Poth	is question and $\frac{3}{1}$	More Than		
. 20	leaks or spills of the lis separately for each process Process type  Work area	Less Than Once Per Day	Photocopy this area.  Hing   Poth	is question and $\frac{3}{1}$	More Than 4		
20	leaks or spills of the lis separately for each proces  Process type  Work area  Housekeeping Tasks  Sweeping  Vacuuming  Water flushing of floors	Less Than Once Per Day	Photocopy this area.  Hing   Poth	is question and $\frac{3}{1}$	More Than		
20	leaks or spills of the lis separately for each proces  Process type  Work area  Housekeeping Tasks  Sweeping  Vacuuming  Vacuuming  Water flushing of floors  Other (specify)	Less Than Once Per Day	Photocopy this area.  Hing   Poth	is question and $\frac{3}{1}$	More Than		
20	leaks or spills of the lis separately for each proces  Process type  Work area  Housekeeping Tasks  Sweeping  Vacuuming  Vacuuming  Water flushing of floors  Other (specify)	Less Than Once Per Day	Photocopy this area.  Hing   Poth	is question and $\frac{3}{1}$	More Than		
. 20	leaks or spills of the lis separately for each proces  Process type  Work area  Housekeeping Tasks  Sweeping  Vacuuming  Vacuuming  Water flushing of floors  Other (specify)	Less Than Once Per Day	Photocopy this area.  fing   Potf  1-2 Times Per Day	is question and $\frac{3}{1}$	More Than		

eliminate worker exposure authorized workers, mark monitoring practices, pro guestion and complete it	Describe all of the work practices and administrative controls used to reduce or eliminate worker exposure to the listed substance (e.g., restrict entrance only to authorized workers, mark areas with varning signs, insure worker detection and monitoring practices, provide worker training programs, etc.). Photocopy this question and complete it separately for each process type and work area.						
Process type	Encapsulatin	g / Potting	Ī				
Work area	Work area						
O Employee Follow	is Written P	Procedure					
2 Local Ventilati	ion						
leaks or spills of the lisseparately for each proces	sted substance.	Photocopy thi	sk used to cl s question an	ean up routine d complete it			
Process type  Work area	sted substance. ss type and work  Less Than	Photocopy thi area.	s question an	d complete it  Hore Than 4			
leaks or spills of the lisseparately for each process Process type Work area Housekeeping Tasks	sted substance.	Photocopy thi	s question an	d complete it  Hore Than 4			
leaks or spills of the lisseparately for each process Process type  Work area  Housekeeping Tasks Sweeping	Less Than Once Per Day	Photocopy thi area.	s question an	d complete it  Hore Than 4			
leaks or spills of the lisseparately for each process Process type  Work area  Housekeeping Tasks Sweeping Vacuuming	Less Than Once Per Day	Photocopy thi area.	s question an	d complete it  Hore Than 4			
leaks or spills of the lisseparately for each process Process type  Work area  Housekeeping Tasks Sweeping Vacuuming Vacuuming Vater flushing of floors	Less Than Once Per Day	Photocopy thi area.	s question an	ean up routine d complete it  More Than 4 Times Per Da			
leaks or spills of the lisseparately for each process Process type Work area  Housekeeping Tasks Sweeping Vacuuming Vacuuming Water flushing of floors Other (specify)	Less Than Once Per Day	Photocopy thi area.	s question an	d complete it  Hore Than 4			
leaks or spills of the lisseparately for each process Process type  Work area  Housekeeping Tasks Sweeping Vacuuming Vacuuming Vater flushing of floors	Less Than Once Per Day	Photocopy thi area.	s question an	d complete it  Hore Than 4			
leaks or spills of the lisseparately for each process Process type Work area  Housekeeping Tasks Sweeping Vacuuming Vacuuming Water flushing of floors Other (specify)	Less Than Once Per Day	Photocopy thi area.	s question an	d complete it  Hore Than 4			
leaks or spills of the lisseparately for each process Process type  Work area  Housekeeping Tasks Sweeping Vacuuming Vacuuming Vater flushing of floors Other (specify)	Less Than Once Per Day	Photocopy thi area.	s question an	d complete it  More Than 4			

9.21	exposure to the listed substance?
	Routine exposure
	Yes
	No
	Emergency exposure
	Yes
	No
	If yes, where are copies of the plan maintained?
	Routine exposure:
	Emergency exposure:
9.22	Do you have a written leak and spill cleanup plan that addresses the listed substance? Circle the appropriate response.
,	Yes)
	No
	If yes, where are copies of the plan maintained? MSDS In Foreman's Office
	Has this plan been coordinated with state or local government response organization Circle the appropriate response.
	Yes
(	No
9.23	Who is responsible for monitoring worker safety at your facility? Circle the appropriate response.
	Plant safety specialist
	Insurance carrier
	OSHA consultant
,	Other (specify)
	Mark (X) this box if you attach a continuation sheet.
·	(a) this ook if you attach a continuation sneet.

## SECTION 10 ENVIRONMENTAL RELEASE

## General Instructions:

Complete Part E (questions 10.23-10.35) for each non-routine release involving the lister substance that occurred during the reporting year. Report on all releases that are equal to or greater than the listed substance's reportable quantity value, RQ, unless the relea is federally permitted as defined in 42 U.S.C. 9601. or is specifically excluded under to definition of release as defined in 40 CFR 302.3(22). Reportable quantities are codified in 40 CFR Part 302. If the listed substance is not a hazardous substance under the Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (CERCLA) and thus, does not have an RQ, then report releases that exceed 2,270 kg. If such a substance however, is designated as a CERCLA hazardous substance, then report those releases that a equal to or greater than the RQ. The facility may have answered these questions or simil questions under the Agency's Accidental Release Information Program and may already have this information readily available. Assign a number to each release and use this number throughout this part to identify the release. Releases over more than a 24-hour period a not single releases, i.e., the release of a chemical substance equal to or greater than a RQ must be reported as a separate release for each 24-hour period the release exceeds the RO.

For questions 10.25-10.35, answer the questions for each release identified in question 10.23. Photocopy these questions and complete them separately for each release.

PART	A GENERAL INFORMATION	
10.01 CBI	. Where is your facility located? Circle all	appropriate responses.
[_]	Industrial area	••••••
	(Urban area)	•
	(Residential area)	•••••
	Agricultural area	•••••
	Rural area	•••••
	Adjacent to a park or a recreational area	••••••
	Within 1 mile of a navigable waterway	••••••
	Within 1 mile of a school, university, hospi	
(	Within 1 mile of a non-navigable waterway	•••••••
	Other (specify)	ije:

	Specify the exact location of your is located) in terms of latitude (UTM) coordinates.	ur facility (from cent and longitude or Univ	ral point where ersal Transvers	process unit e Mercader
	Latitude		42 . 0	6.45
	Longitude	••••••	75 • 5.	8 , 20
	UTM coordinates Zon	e, Northin	ng, Ea	sting
10.03	If you monitor meteorological conthe following information.	nditions in the vicini	ty of your faci	lity, provide
	Average annual precipitation		and the second s	inches/ye
	Predominant wind direction			
10.04	Indicate the depth to groundwater	below your facility.		
	Depth to groundwater			meters
				merera
10.05 CBI	For each on-site activity listed, listed substance to the environme Y, N, and NA.)	indicate (Y/N/NA) allent. (Refer to the ins	routine releas	ses of the a definition
		Envir	onmental Releas	
	On-Site Activity	Air	Vater	= <del>-</del>
	Manufacturing	<u> </u>		Land
			<u>Vater</u>	Land
	Manufacturing	NA	Vater NA	Land NA
	Manufacturing Importing	NA NA	NA NA	<u>Land</u> <i>NA NA N</i>
	Manufacturing Importing Processing	<i>NA NA Y</i>	NA NA NA	<u> </u>
	Manufacturing Importing Processing Otherwise used	NA NA Y NA	NA NA NA NA NA NA	NA NA NA NA
	Manufacturing Importing Processing Otherwise used Product or residual storage	NA NA Y NA NA	Vater  NA  NA  NA  NA  NA	NA NA NA NA NA NA

10.08 CBI	for each process strea process block or resid	echnologies used to minimize release om containing the listed substance as i ual treatment block flow diagram(s). tely for each process type.	dentified in your
	Process type	Encapsulating   Potting	
	Stream ID Codo	Control Technology	Percent Efficienc
	70	None	/VA
	<u>70</u>		
	<u>7E</u>		offine and the state of the sta
	76		To the state of th
	7 I	V	
		,	
			·
•	•	•	

[\_] Mark (X) this box if you attach a continuation sheet.

<u>.</u> _]	Point Source		Average	("U.	K.")	<b>A</b>	Maximum	Maximum Enission	Maximum Emission
	ID Code	Physical State <sup>1</sup>	Emissions (kg/day)	Frequency <sup>2</sup> (days/yr)	Duration <sup>3</sup> (min/day)	Average Emission Factor	Emission Rate (kg/min)	Rate Frequency (events/yr)	Rate Duration (min/even
					-				-
	***************************************		-						
				-		***************************************			
		<del></del>					<del>*************************************</del>		-
					•				
									******
		***************************************			· · · · · · · · · · · · · · · · · · ·		<del></del>		

<sup>&</sup>lt;sup>1</sup>Use the following codes to designate physical state at the point of release: G = Gas; V = Vapor; P = Particulate; A = Aerosol; O = Other (specify)

<sup>&</sup>lt;sup>2</sup>Frequency of emission at any level of emission

 $<sup>^3 \</sup>mbox{Duration of emission at any level of emission}$ 

<sup>&</sup>lt;sup>4</sup>Average Emission Factor --- Provide estimated (± 25 percent) emission factor (kg of emission per kg of production of listed substance)

Point Source ID	Stack	Stack Inner Diameter	Exhaust Temperature	Emission Exit Velocity	<u> </u>	Building.	<i>)</i> ⊽e:
Code	neight(m)	(m)	(°C)	(m/sec)		Width(m)	Ty
<u>E353</u>	("UK.")	("U.K.")	~ 25				
	-						
						<del></del>	
Height o	f attached	or adjacent	building				
<sup>2</sup> Width of	attached o	or adjacent	building				
<sup>3</sup> Use the	following o	odes to des	ignate vent	type:			
H = Hori							
V = Vert	ical						

[ ] Mark (X) this box if you attach a continuation sheet.

(A	te it separately for each emission point
Point source ID code	<u> </u>
Size Range (microns)	Mass Fraction (% ± % prec
< 1	
≥ 1 to < 10	
≥ 10 to < 30	
≥ 30 to < 50	
≥ 50 to < 100	
≥ 100 to < 500	
≥ 500	
	Total = 100%
	·

ī	DADT	$\sim$	FUCT	TTVE	FMT	SIONS
1	PARI	L	FUL.	LILVE	Eni	SOLUMO

10.13	types listed which are expo according to the specified the component. Do this for residual treatment block fl	sed to the liveight percession diagram(s	listed su ent of th ss type i s). Do n	bstance a e listed dentified ot includ	nd which a substance in your p e equipmen	are in se passing process b it types	rvice through lock or that are
	not exposed to the listed s process, give an overall pe	rcentage of	time per	year tha	t the prod	ess type	is
<u>CBI</u>	exposed to the listed subst for each process type.	ance. Photo	ocopy thi	s questio	n and comp	olete it :	separatel
$\begin{bmatrix} -1 \end{bmatrix}$	Process type						
	Percentage of time per year type	that the li	sted sub	stance is	exposed 1	to this p	rocess
					Service by ce in Prod		
	Fauinment Tune	Less	5 109	11 258	26 758	74 008	Greater
	Equipment Type Pump seals <sup>1</sup>	than 5%	3-10%	11-25%	26-75%	<u>76-99%</u>	than 99
	Packed						
	Mechanical			<del></del>	<u> </u>		
	Double mechanical <sup>2</sup>						
	Compressor seals <sup>1</sup>		-				
	Flanges						
	Valves Gas <sup>3</sup>						
	Liquid						
	Pressure relief devices (Gas or vapor only)						
	Sample connections						
	Gas						
	Liquid						
	Open-ended lines <sup>5</sup> (e.g., purge, vent)						
	Gas						
	Liquid						
	List the number of pump and compressors	i compressor	seals,	rather th	an the nu	mber of p	umps or
10.13	continued on next page						
[_]	fark (X) this box if you atta	ach a contin	uation si	neet.			

	<sup>2</sup> If double mechanical seals are operated with the barrier (B) flui greater than the pump stuffing box pressure and/or equipped with will detect failure of the seal system, the barrier fluid system, with a "B" and/or an "S", respectively	a sensor (S) tha								
	<sup>2</sup> Conditions existing in the valve during normal operation									
	Report all pressure relief devices in service, including those eccontrol devices	uipped with								
•	<sup>5</sup> Lines closed during normal operation that would be used during ma operations	iintenance								
CBI c	Pressure Relief Devices with Controls Complete the following to pressure relief devices identified in 10.13 to indicate which presdevices in service are controlled. If a pressure relief device is enter "None" under column c.	sure relief								
	a.  Number of  Percent Chemical  Pressure Relief Devices  in Vessel  Control Device	d. Estimated Control Efficiency								
-		·								
-										
-										
-	·									
_										

ty <b>pe</b> .			(NA)		
Process type	•••••	• • • • • • • • • • • • • • • • • • • •			
Participant Trans	Leak Detection Concentration (ppm or mg/m³) Measured at Inches	Detection		Initiated (days after	(days af
Equipment Type	from Source	Device'	(per year)	detection)	initiate
Pump seals					
Packed					
Mechanical					
Double mechani	cal				
Compressor seals	<del></del> -	<u> </u>			
Flanges	•				
Valves					
Gas				·	
Liquid					
Pressure relief devices (gas or vapor only)					•
Sample connection	ns				
Gas					
Liquid					
Open-ended lines			<del></del>		
Gas				-	
Liquid					•
	ng codes to designate organic vapor analyzo		evice:		
0 = Other (speci	ify)				

10.23	Indicate the	date and time	vhen t	the release	occurred	and when	the release	ceased or
	was stopped. list all rele	If there ver	e more	than six r	eleases,	attach a	continuation	sheet and

Release	Date Started	Time (am/pm)	Date Stopped	Time (am/pm)
1				
2			-	
3	-			
4				
5		-		
4				

10.24 Specify the weather conditions at the time of each release.

Release	Wind Speed (km/hr)	Wind Direction	Humidity(%)	Temperature (°C)	Precipitatic (Y/N)
1	-				
2					
3	-	No. of the last of			
4	-				
5					
6	-				

[_]	Mark (X)	this box	if you	attach a	continuation	sheet.	

APPENDIX I: List of Continuation Sheets								
Attach continuation sheets for sections of this page. In column 1, clearly identify the continuto which it relates. In column 2, enter the incoher for each question number.	ation sheet by listing	the question number						
Question Number (1)		Continuation Sheet Page Numbers (2)						
	<b>-</b> -							
	_							
	<del>-</del>							
	_							
	_							
	<del>-</del> -							
	-							
	<del>-</del>							
	_							
	<del>-</del>							
	<del>_</del>	•						